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VERSION SHOWING THE AMENDMENT TO THE CLAIMS

This listing replaces all prior listings of the claims.

Amend the claims as follows:

Claims 1-4, canceled.

5 (Currently amended). A method for manufacturing rubber parts combined with a substrate at precise positions on said substrate comprising:

placing said substrate in a first lower die having a substrate region in which said substrate is placed;

molding said rubber parts by casting unvulcanized rubber material into a space formed between a second further lower die and an upper die forming a first die assembly;

positioning said cast unvulcanized molded rubber parts at desired positions on said substrate by and replacing said second lower die with said first lower die having said substrate region and positioned parts on the second die ~~thereon~~ to form a second die assembly;

removing the substrate and positioned unvulcanized rubber parts on the substrate from said second die assembly; and

vulcanizing said unvulcanized rubber parts to said substrate without heating.

Claim 6, canceled.

7 (Currently amended). In a A method for manufacturing rubber parts combined with a substrate at precise positions on said substrate comprising the steps:

placing said substrate in a first lower die having a substrate region on which said substrate is placed;

molding ~~said~~ unvulcanized rubber parts by casting them into a space formed between a second lower die and an upper die forming a first die assembly;

positioning said unvulcanized molded rubber parts at desired positions on said substrate by and replacing said second lower die with said first lower die having said substrate region including the substrate and ~~rubber parts thereon~~ forming a second die assembly with the upper die including the rubber parts; and

removing said substrate and said unvulcanized rubber parts positioned on said substrate from said second die assembly.

8 (Previously presented). The method of claim 7 including the step of vulcanizing the substrate to said unvulcanized rubber parts to combine the rubber parts with said substrate without heating.